

Abstract of the Disclosure

In a method for producing a vehicle component, such as a chassis frame, which is equipped with spring strut mountings, is proposed to connect elongate, tubular longitudinal member hollow profiles, which run parallel and are spaced apart from one another in the horizontal plane, are connected at the respective longitudinal member ends nonreleasably to one another by tubular cross member hollow profiles, to secure a crossbar for receiving a rear axle, a differential and a transverse link, and a crossbar, which is spaced apart in the longitudinal direction and is intended for the securing of a transmission between the two end-side cross member hollow profiles, on the longitudinal member hollow profiles, to form the size and shape of the cross section of the longitudinal member hollow profiles in an expanding manner by means of internal high pressure forming, to form body mountings of the frame by forming secondary shaped elements laterally from the longitudinal member hollow profile by means of exertion of a fluidic internal high pressure and subsequent vertical perforation of the secondary shaped elements, and to likewise form bearing mountings of longitudinal links, as secondary shaped elements, laterally outward from the longitudinal member hollow profile by means of fluidic internal high pressure and subsequently to perforate them.